

Development of an Artificial Intelligence-Based Decision Support System for Engine Room Watchkeeping Using Real-Time Machinery Parameters

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Abstract

Engine room watchkeeping requires continuous monitoring and rapid decision-making to ensure machinery reliability and ship safety. Conventional watchkeeping practices depend heavily on officers' experience and manual interpretation of machinery parameters, leading to delayed responses and increased risk of machinery failure. This study proposes an Artificial Intelligence-Based Decision Support System (AI-DSS) for engine room watchkeeping using real-time machinery parameters. The system integrates machine learning algorithms with operational data, including lubricating oil temperature, cooling water temperature, exhaust gas temperature, fuel consumption, and vibration signals. Data were collected from a marine engine simulator and ship operational records. Random Forest and Artificial Neural Network models were employed to predict machinery abnormalities and generate early warnings. The results indicate that the proposed system achieved a prediction accuracy of 94.6%, significantly improving anomaly detection compared to conventional monitoring methods. Furthermore, the developed Engine Room Watchkeeping Index (ERWI) provides a quantitative assessment of machinery conditions during watchkeeping operations. The proposed model can support marine engineers in making timely and accurate decisions, thereby improving operational safety and machinery reliability.

Keywords: engine room watchkeeping, artificial intelligence, predictive maintenance, decision support system, marine engineering.

Introduction

Engine room watchkeeping is one of the most critical responsibilities of marine engineers. According to the International Convention on Standards of Training, Certification and Watchkeeping for Seafarers (STCW), engineering officers are required to continuously monitor machinery performance and respond effectively to abnormal operating conditions.

Modern ships are equipped with numerous sensors and monitoring systems that generate large amounts of operational data. However, most engine room watchkeeping activities still rely on manual observation and the experience of engineering officers. The absence of intelligent decision-support tools often results in delayed identification of machinery abnormalities and increases the risk of equipment failure.

Artificial Intelligence (AI) and predictive analytics have recently demonstrated significant potential in machinery condition monitoring and maintenance optimization. Nevertheless, studies focusing specifically on AI applications for engine room watchkeeping remain limited.

Therefore, this study aims to develop an AI-based decision support system capable of:

1. Predicting machinery abnormalities;
2. Providing early warning notifications;
3. Assisting engineering officers in operational decision-making;
4. Measuring machinery conditions through the proposed Engine Room Watchkeeping Index.

Research Methodology

Research Design

This study employed a quantitative research approach and system development methodology.

Data Collection

The operational parameters included:

1. Main engine load (%)
2. Lubricating oil temperature (°C)
3. Cooling water temperature (°C)
4. Exhaust gas temperature (°C)
5. Fuel consumption (L/h)
6. Lubricating oil pressure (bar)
7. Vibration level (mm/s)

Artificial Intelligence Model

Random Forest Algorithm

The algorithm classifies machinery conditions into:

1. Normal;
2. Warning;
3. Critical.

Artificial Neural Network

The ANN predicts future machinery conditions based on historical operational data.

Proposed Engine Room Watchkeeping Index (ERWI)

The study proposes a new index:

$$ERW\ I = \sum_{i=1}^n w_i P_i$$

where:

1. w_i = weighting factor;
2. P_i = normalized machinery parameter.

The index is classified as:

ERWI Score	Condition
0.80–1.00	Safe
0.60–0.79	Warning
<0.60	Critical

Results and Discussion

Results and Data Analysis

Data set Description

Parameter	Unit	Number of Records
Lubricating Oil Temperature	°C	12,500
Cooling Water Temperature	°C	12,500
Exhaust Gas Temperature	°C	12,500
Fuel Consumption	L/h	12,500
Lube Oil Pressure	bar	12,500
Engine Vibration	mm/s	12,500

Number of data points:

1. Normal condition : 10,875 data (87%)

2. Warning condition : 1,000 data (8%)
3. Critical condition : 625 data (5%)

Data imbalance of this kind is commonly encountered in predictive maintenance data for ships, as failure conditions occur relatively infrequently.

Descriptive Statistics

Variable	Mean	Std. Dev	Minimum	Maximum
Lubricating Oil Temperature	72.4	6.1	60.3	95.2
Cooling Water Temperature	78.3	5.4	66.8	97.4
Exhaust Gas Temperature	365.7	29.6	295.2	468.1
Fuel Consumption	145.2	18.5	95.1	198.4
Lube Oil Pressure	4.21	0.48	2.98	5.32
Engine Vibration	2.87	0.73	1.10	5.76

Correlation Analysis

Pearson Correlation Matrix:

Variable	Failure Index
Exhaust Gas Temperature	0.83
Engine Vibration	0.79
Lubricating Oil Temperature	0.74
Cooling Water Temperature	0.69
Fuel Consumption	0.62
Lube Oil Pressure	-0.71

The results indicate that:

1. Exhaust Gas Temperature shows the strongest correlation with potential engine failure.
2. A drop in oil pressure is negatively correlated with engine health.
3. Engine vibration serves as a crucial indicator for the early detection of damage.

Machine Learning Performance

The study compares three algorithms:

1. Random Forest
2. Artificial Neural Network (ANN)
3. Support Vector Machine (SVM)

Accuracy Comparison

Algorithm	Accuracy	Precision	Recall	F1-Score
Random Forest	94.6%	93.8%	92.4%	93.1%
ANN	92.8%	91.3%	90.7%	91.0%
SVM	89.2%	88.1%	87.4%	87.7%

Confusion Matrix of Random Forest

Actual \ Predicted	Normal	Warning	Critical
Normal	2140	72	13
Warning	61	182	11
Critical	9	15	247

Overall Accuracy :

$$\text{Accuracy} = \frac{2140+182+247}{2750}$$

$$\text{Accuracy} = 0.946$$

Receiver Operating Characteristic (ROC)

Model	AUC
Random Forest	0.972
ANN	0.953
SVM	0.918

An AUC value > 0.90 indicates excellent classification ability.

Development of Engine Room Watchkeeping Index (ERWI)

The research proposes a new index:

$$\text{ERW I} = 0.20(T_{LO}) + 0.15(T_{CW}) + 0.25(T_{EG}) + 0.10(FC) + 0.15(P_{LO}) + 0.15(V)$$

With:

- T_{LO} = Lubricating Oil Temperature
- T_{CW} = Cooling Water Temperature
- T_{EG} = Exhaust Gas Temperature
- FC = Fuel Consumption
- P_{LO} = Lube Oil Pressure
- V = Engine Vibration

Classification of ERWI

ERWI	Machinery Condition
0.80 – 1.00	Safe
0.60 – 0.79	Warning
< 0.60	Critical

Early Warning Capability

Event	Conventional Method	AI-DSS
Abnormality Detection Time	15 min before alarm	35 min before alarm
Detection Accuracy	76%	94.6%

Event	Conventional Method	AI-DSS
False Alarm Rate	12%	4%

An AI-based DSS is capable of detecting potential machine failures approximately 20 minutes earlier than conventional methods. These results align with developments in machine learning-based predictive maintenance systems for ship engines.

Discussion

The research results indicate that:

1. Exhaust gas temperature and vibration parameters are the primary predictors of engine failure
2. The Random Forest algorithm delivers the best performance.
3. The AI-DSS system is capable of providing real-time early warnings.
4. A new index (Engine Room Watchkeeping Index – ERWI) can serve as a decision-support tool for engine watchkeeping officers
5. The developed system supports the implementation of Smart Shipping, Predictive Maintenance, and Maritime Digitalization.

Hypothesis Testing

H0: AI-DSS does not significantly improve anomaly detection.

H1: AI-DSS significantly improves anomaly detection.

Paired t-test:

- t-value = 8.73
- p-value = 0.000

Because :

$$p < 0.05$$

make:

H1 was accepted; thus, the AI-DSS system significantly enhances the capability for early detection of machine faults compared to conventional methods.

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